



ردیف قلم	شماره طبقه بندی	شماره قطعه	مشخصات کالا	واحد	مقدار	بهاء واحد به عدد ((ریال))	بهاء واحد به حروف ((ریال))	قیمت کالا ((ریال))
1	4300000001		تعمیرات مکانیک منطقه عملیاتی سروستان و سعادت آباد airend های مورد نیاز کمپرسورها کالای مورد نیاز کمپرسورها تعمیرات اساسی Spare part for Ingersoll Rand oil free Compressor SH90 (50 HZ) پارت نامبر های ارائه شده بر اساس نقشه سازنده پیوست و Type تجهیز می باشد که باید قطعات ارائه شده با آن مطابقت داشته باشد لازم است قطعات به لحاظ ابعادی، مشخصات فنی و متریالی از طرف تأمین کننده به مدت یک سال گارانتی شود. Lp and HP airend SH90 cd8d	ST	1			
2	4300000002		SPARE PART FOR N2 PACKAGE MANUFACTURER : HATCO GEAR AIR COMPRESSOR -HAD & HAS 180 - 220 TWO PACKAGE - Aerzen company MODEL : VMX 250 D TYPE : OIL INJECTED•MAX FLOW : 53 M³/min تجهیز باشد و به Type قطعات خواسته شده بر اساس نقشه سازنده پیوست و لحاظ ابعادی و کارکردی یکسال گارانتی گردد VMX 250 RD AIREND	ST	1			

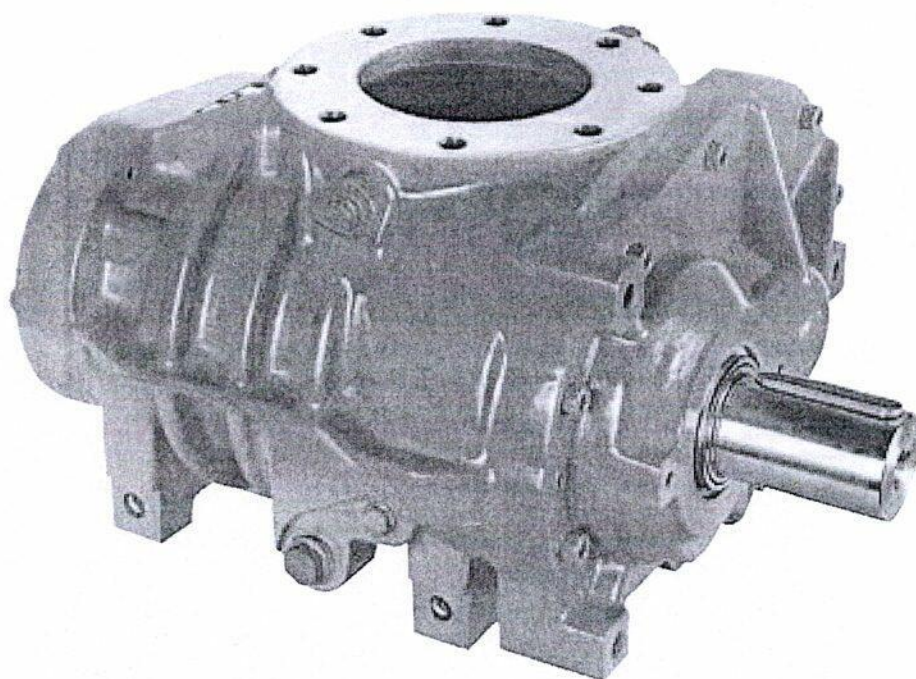
نام و امضاء و مهر فروشنده:

Item 2

AERZEN

SCREW COMPRESSORS

Aerzen VMX Screw Compressor Unit equipped with oil injection
specially designed for incorporation into stationary and mobile
air compressor plants



AERZENER MASCHINENFABRIK
GMBH

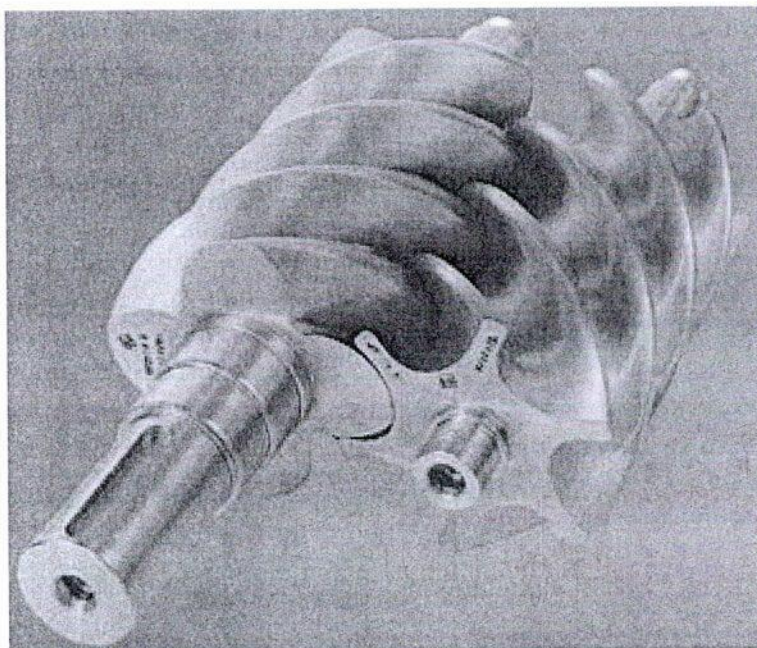
V1-020 08 EN
2000 2.2007

General

Aerzener VMX-screw compressors with oil injection are designed for intake flow volumes from 70 up to 3180 m³/h at driving speeds of 50 resp. 60 Hz and an overpressure - single-stage - up to 13 bar (higher pressures or admission pressure operation upon request). At vacuum operation - single-stage - intake pressures up to 0,1 bar abs. are obtained. The drive is effected via V-belt resp. toothed belt or directly via a flexible coupling from the driving motor to the male rotor of the air end.

Drive by electric motors or internal combustion engines.

All stages are suitable for frequency converter-operation (standard).



Possibilities of application

VMX screw compressors are supplied as components to manufacturers of mobile and of stationary air compressor plants who make themselves the accessories or plant components- as oil coolers, oil separators, base frames, etc.- and carry out the final completion of the whole plant unit.

Construction

type	equipped with oil-injection
bearings	roller bearings
lubrication	forced oil lubrication
housing	air cooled
lubric. oil	air cooled or water cooled
materials	housing GG 20 rotors C 45 N / GGG 60
drive	• V-belt, toothed belt • direct coupling with the driving motor (frequency converter-operation) • direct coupling with internal gearbox

sealing of

driving shaft journal type sealing ring

- Vibration free
- low noise level
- small overall dimensions
- low weight.
- No reciprocating parts, rotary movements only, all rotating parts dynamically balanced, no special foundations required, easy to install within the confines of the compressor plant unit.
- All stages suitable for frequency converter-operation.

Mode of operation

The VMX screw compressors are twinshafted rotary piston machines of positive displacement design, operating with internal compression. The air handled is compressed on its way from the intake socket (situated on top of the housing) to the discharge socket (located at the bottom of the housing) in ever diminishing chambers, finally being discharged into the discharge pipe.

During the compression process oil is injected into the conveyance chambers. The injected oil fulfils the following functions during this operation: lubrication of bearings and rotors, sealing of the clearances between the rotors themselves, and between these and the cylinder walls, conducting away the heat generated compression process, reducing sound.

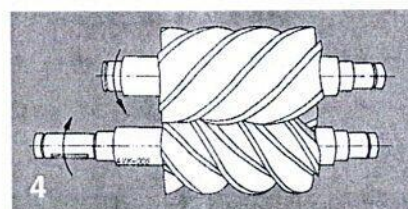
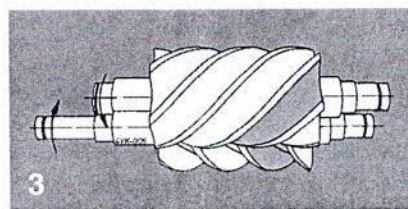
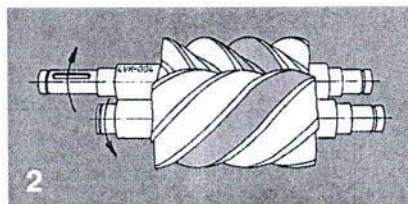
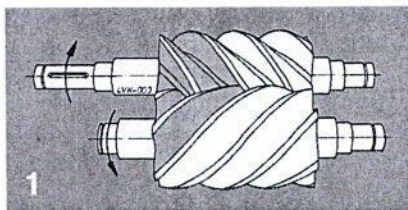
The oil must subsequently be extracted from the air by means of an oil separator installed after the compressor, it is then cooled.

The bearings and the rotors are lubricated via injection passages of optimum dimensions, at an oil pressure that depends on the discharge pressure; this eliminates need for an oil pump. The quantity of oil injected is controlled by the temperature in such a way as to ensure that the final compression temperature will adjust itself to about 85 °C.

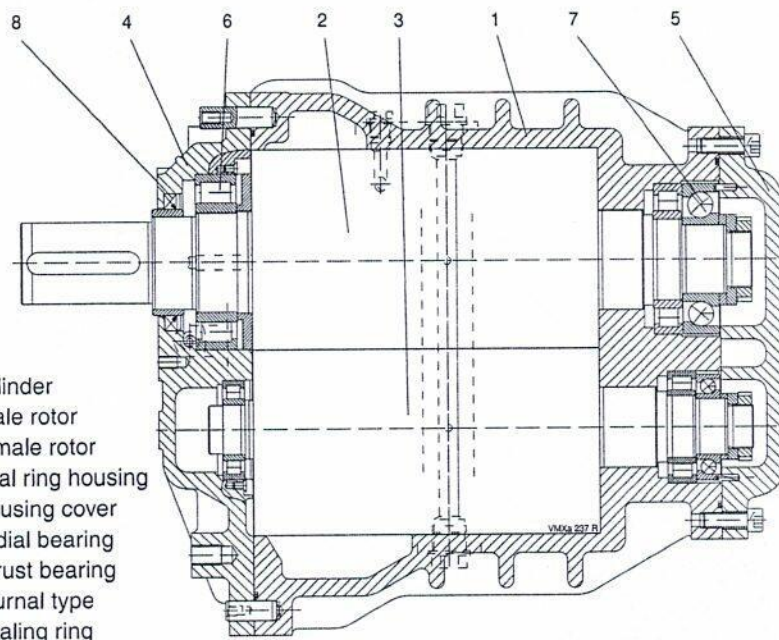
Advantages of screw compressors equipped with oil-injection

- high operational reliability
- long working life
- low maintenance costs
- excellent efficiency
- Few wearing parts, no inlet or exhaust valves requiring maintenance.
- Rotors work in a non-contact way, without the timing gears otherwise usual.
- Injected oil ensures adequate lubrication and cooling, and provides the sealing between the rotors themselves and between these and the walls of the housing. All this offers the best possible guarantee for the highest efficiency.

2



- 1 **Intake**
Air enters through the air intake aperture and flows into the helical grooves of the rotors which are open at the intake side.
- 2 and 3 **Compression process**
As rotation of the rotors proceeds, the air intake aperture closes, oil is injected, the volume diminishes and pressure rises.
- 4 **Discharge**
The compression process is completed, the final pressure attained, the discharge commences.



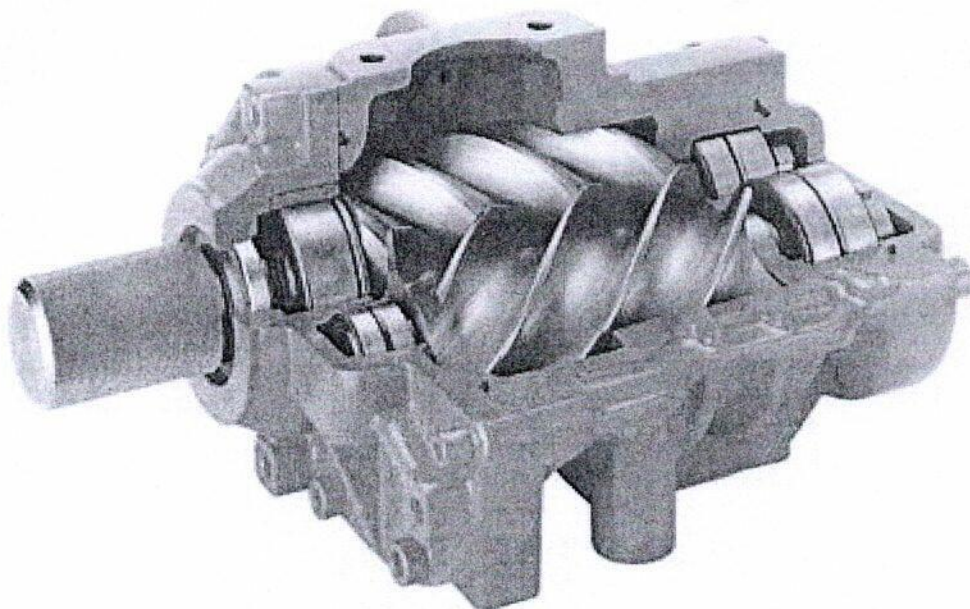
- 1 cylinder
2 male rotor
3 female rotor
4 seal ring housing
5 housing cover
6 radial bearing
7 thrust bearing
8 journal type sealing ring

Performance data: intake pressure $p_1 = 1$ bar, intake temperature $t_1 = 20$ °C

Size		Q_1 (m³/min) min - max	** P (kW) min - max	Operation mode		
new	previous			V-belt	Direct	Gearbox
VMX 22 R	VMXa 0937 R	1,15 - 3,5	15 - 22	x		
VMX 37 D	-	1,15 - 5,5	15 - 37		x	
VMX 45 RD	VMXa 037 R	2,5 - 6,8	15 - 45	x	x	
VMX 75 RD	VMXa 137 R	4,5 - 11,0	30 - 75	x	x	
VMX 110 RD	VMXa 237 R	7,5 - 17,5	55 - 110	x	x	
VMX 160 RD	VMXa 337 R	11,5 - 28,3	75 - 160	x	x	
VMX 160 G	-	11,5 - 28,3	75 - 160			x
VMX 250 R	VMXa 437 R	18,0 - 42,0	132 - 250	x		
VMX 250 D	VMXa 437 R	18,0 - 53,0	132 - 355		x	
VMX 250 G	-	18,0 - 53,0	132 - 355			x

* compressor shaft capacity

Admissible pressure range from 4 to 13 bar(g). Higher pressures or admission pressure operation upon request.



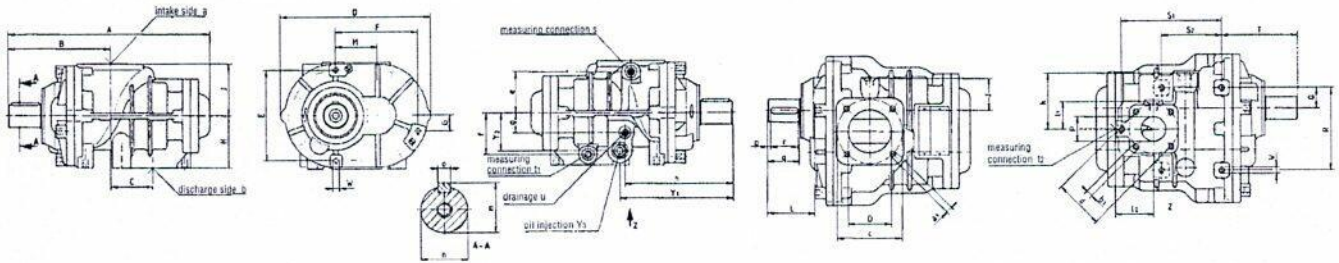
2

Dimensions, design VMXa...R

Dimensions without engagement

type	A	B	C	D	E	F	G	H	J	L	M	O	P	Q	R	S ₁	S ₂	T	V	W	Y ₁	Y ₂	Y ₃
VMXa 0937 R	333	172	65	244	144	134	25	85	85	77	68	Ø 70	Ø 40	33,5	135	164	-	125	M12	M10	185	62	G 1/2
VMXa 037 R	389	194	110	301	170	163	30	100	100	88	85	Ø 80	Ø 50	25	135	-	120	144	M12	M12	223	73	G 1/2
VMX22 R	407	189	172	279	Ø 162	-	-	102	104	72	85	Ø 80	Ø 50	25	135	-	120	135	M12	M8	235	33	G 1/2
VMX37 D	407	189	172	279	Ø 162	-	-	102	104	72	85	Ø 80	Ø 50	25	135	-	120	135	M12	M8	235	33	G 1/2

type	a	a ₁	b	b ₂	c	d	e	f	g	h	j	k	l ₁	l ₂	m	n	o	p	q	r	s	t ₁	t ₂	u	weight GG-25
VMXa 0937 R	□110	M10	□80	M10	Ø 106	Ø 80	67	68	37	237	53	92	45	-	41	38	10	5	52	45	G 1/4	G 3/8	-	G 1/4	28,5 kg
VMXa 037 R	□120	M12	□80	M12	Ø 135	Ø 80	65	82	45	188	63	117,5	-	53	45	42	12	3	60	56	G 1/4	-	G 3/8	G 1/4	48,5 kg
VMX22 R	□120	M12	□80	M12	Ø 135	Ø 80	-	87	22	205	-	165	-	40	43	40	12	-	47,5	45	-	-	G 3/8	G 1/4	48 kg
VMX37 D	□120	M12	□80	M12	Ø 135	Ø 80	-	87	22	205	-	165	-	40	43	40	12	-	47,5	45	-	-	G 3/8	G 1/4	49 kg

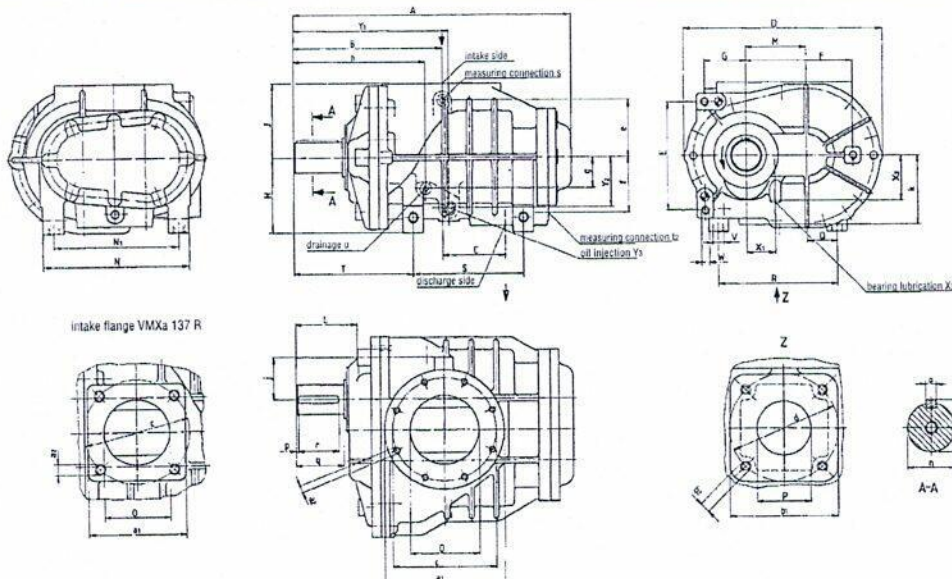


Dimensions, design VMXa...R

Dimensions without engagement

type	A	B	C	D	E	F	G	H	J	L	M	N	N ₁	O	P	Q	R	S	T	V	W	X ₁	X ₂	X ₃	Y ₁	Y ₂	Y ₃
VMXa 137 R	479	234	141	380	210	186	95	135	135	109	106	-	-	Ø 100	Ø 55	61	227	188	177	M16	M16	51	100	G 1/8	277	87	G 3/4
VMXa 237 R	608	325	150	435	234	235	90	160	160	135	135	310	-	Ø 150	Ø 80	-	-	240	260	-	M16	63	120	G 1/8	340	110	G 3/4
VMXa 337 R	760	405	180	598	320	298	92	250	240	165	168	480	-	Ø 180	Ø 100	101	370	350	303	Ø 23	M20	70	155	G 1/8	395	135	G 1
VMX 160 RD	760	405	180	588	320	298	92	250	240	165	168	-	370	Ø 180	Ø 100	101	370	350	303	Ø 23	M20	-	177	G 1/4	417	67	G 1
VMXa 437 R/D	1044	525	310	832	Ø 300	-	-	230	320	178	212	-	380	Ø 200	Ø 150	109	430	315	465	Ø 23	M16	25	165	G 1/2	645	90	G 1 1/2
VMX 250 RD	1044	525	310	832	Ø 300	-	-	230	320	178	212	-	380	Ø 200	Ø 150	109	430	315	465	Ø 23	M16	25	165	G 1/2	645	90	G 1 1/2
VMX 160 G	992	637	180	588	Ø 260	-	-	250	240	200	168	-	370	Ø 180	Ø 100	101	370	350	535	Ø 23	M16	88	165	G 1/2	649	67	G 1
VMX 250 G	1239	720	310	832	Ø 320	-	-	230	320	208	212	-	380	Ø 200	Ø 150	109	430	315	660	Ø 23	M20	102	295	G 1/2	840	90	G 1 1/2

type	a	a ₁	b ₁	b ₂	c	d	e	f	g	h	j	k	l	m	n	o	p	q	r	s	t ₁	t ₂	u	weight GG-25
VMXa 137 R	□150	4xM16	-	4xM16	Ø 160	Ø 125	95	100	48	272	80	120	-	59	55	16	5	80	63	G 1/4	-	G 3/8	G 1/4	118 kg
VMXa 237 R	Ø 260	8xM16	□160	4xM16	Ø 225	Ø 160	125	120	65	288	90	150	-	69	65	18	5	105	90	G 3/8	-	G 3/8	G 3/8	207 kg
VMXa 337 R	Ø 340	12xM20	Ø 220	8xM16	Ø 295	Ø 180	210	150	97	450	96	250	-	85	80	22	5	130	120	G 3/8	-	G 3/8	G 3/8	470 kg
VMX 160 RD	Ø 340	12xM20	Ø 220	M16	Ø 295	Ø 180	210	150	15	417	264	250	-	85	80	22	5	130	120	G 3/8	-	G 3/8	G 3/8	460 kg
VMXa 437 R/D	Ø 340	12xM20	Ø 285	8xM20	Ø 295	Ø 240	295	217	30	645	281	230	-	116	110	28	5	170	160	G 3/8	-	G 3/8	G 1/4	830 kg
VMX 250 RD	Ø 340	12xM20	Ø 285	M20	Ø 295	Ø 240	295	217	30	645	281	230	-	116	110	28	5	170	160	G 3/8	-	G 3/8	G 1/4	830 kg
VMX 160 G	Ø 340	M20	Ø 220	M16	Ø 295	Ø 180	210	150	15	649	96	250	-	85	80	22	7	170	140	G 3/8	-	G 3/8	G 3/8	540 kg
VMX 250 G	Ø 340	12xM20	Ø 285	M20	Ø 295	Ø 240	295	217	30	840	69	230	-	100	95	25	10	209	140	G 3/8	-	G 3/8	G 1/4	990 kg



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Ingersoll Rand®

SIERRA

SH 90(50Hz)

ITEM-01

OPERATION AND MAINTENANCE MANUAL



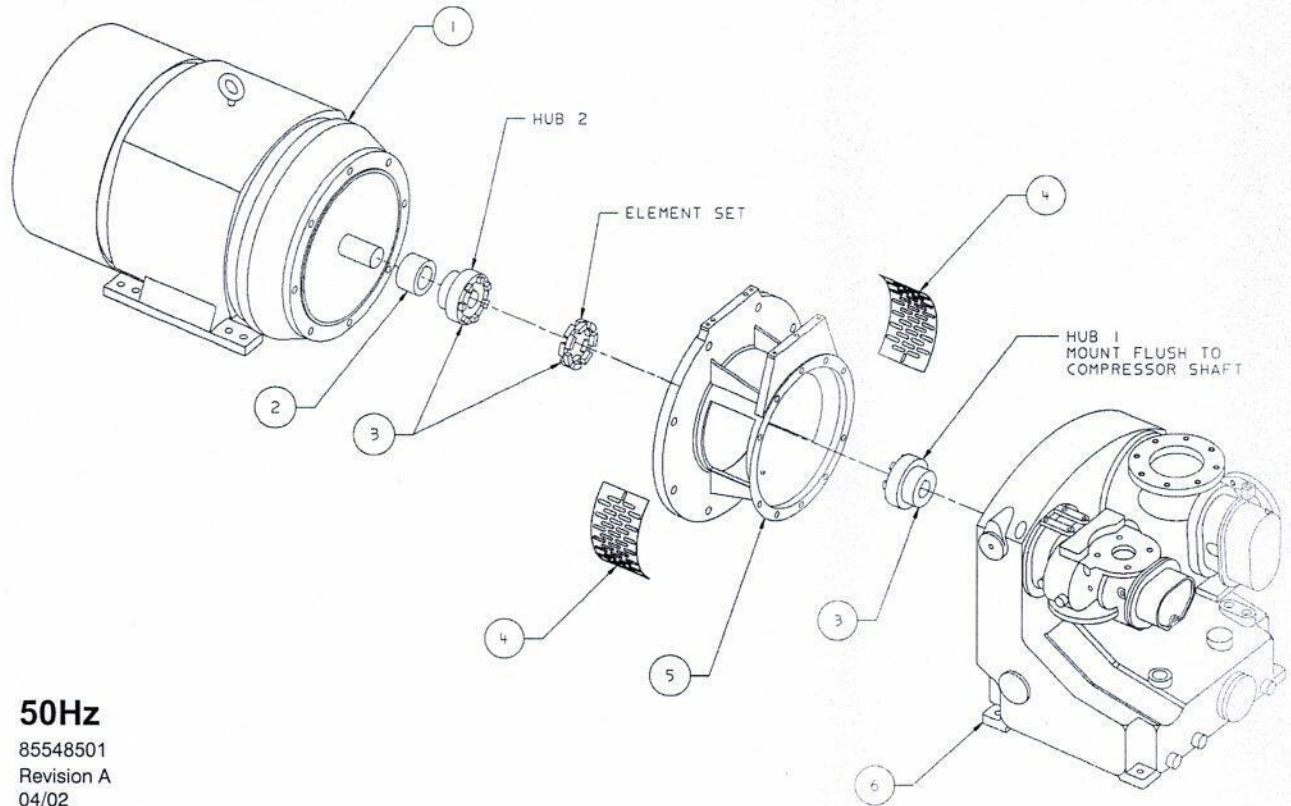
This manual contains important safety information and must be made available to personnel who operate and maintain this machine.

S/No	S90	2650032-->>
	S110	2660039-->>
	S132	2670023-->>
	S150	2680057-->>

S/No	S200	2690006-->>
	S250	2694019-->>
	S300	2698004-->>
	TSXXXXU04020	-->>

C.C.N. : 80441306
REV. : C
DATE : MAY 2010

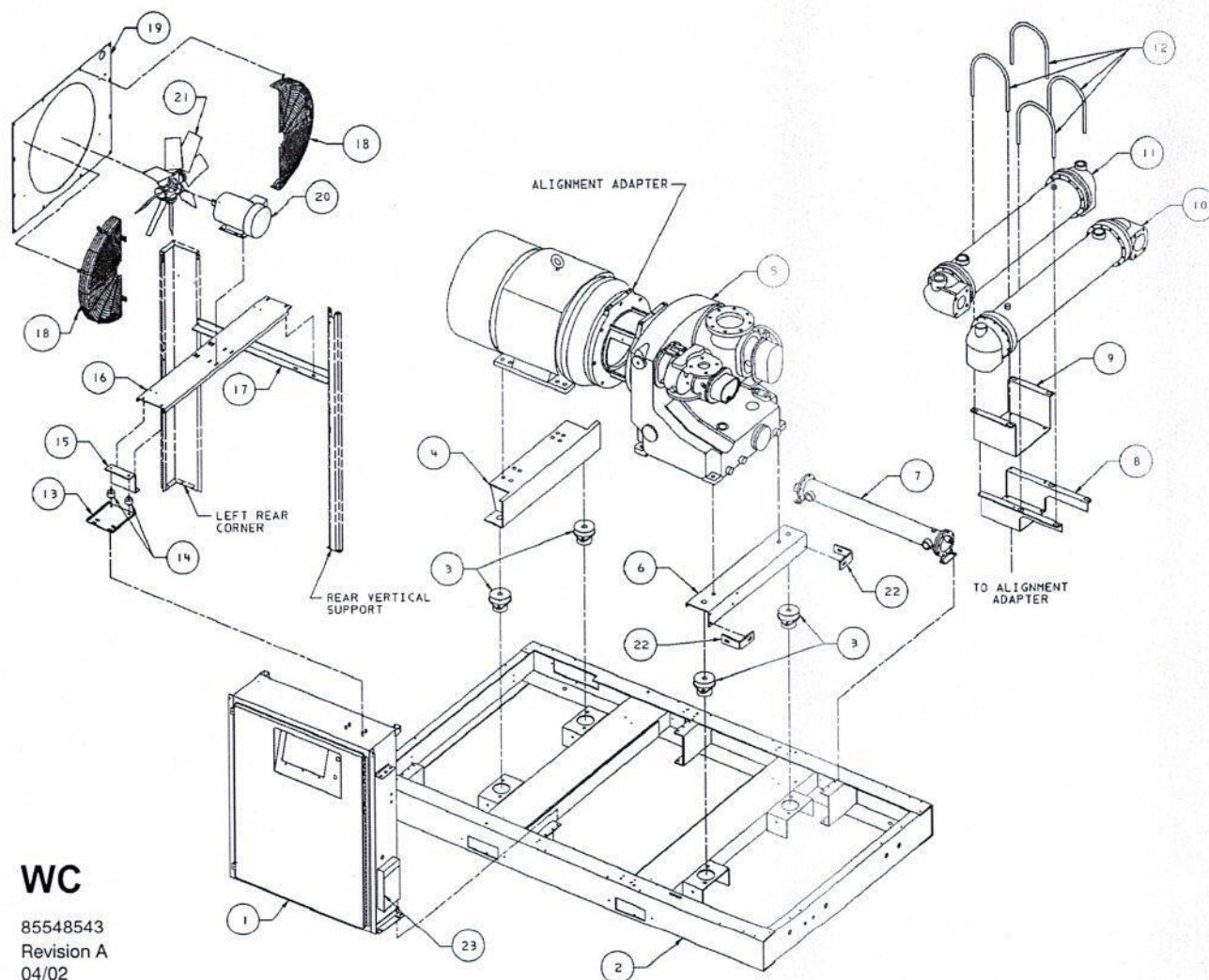
43 MOTOR ASSEMBLY



50Hz

85548501
Revision A
04/02

Item	ccn	Qty.	Description	Item	ccn	Qty.	Description
#1	—	1	Motor	*3A	39253349	1	Kit, element (194E)
*1A	95972352	8	Bolt	*3A	39236906	1	Kit, element (168E)
*1B	95934709	8	Washer	4	85545259	2	Cover
*1C	95935060	8	Nut	*4A	39133145	4	Screw
#2	39332911	1	Spacer 90.110.132.150kW Ø2.560 SHAFT	5	39892757	1	Adaptor
#2	39332937	1	Spacer 90kW Ø3.151 SHAFT	*5A	39173687	10	Bolt
#2	39332929	1	Spacer 132.150kW Ø2.757 SHAFT	*5B	95929188	10	Washer
#3	39593363	1	Coupling assembly 90.110.132.150kW Ø2.560 SHAFT	6	—	1	Airend
#3	39593389	1	Coupling assembly 90kW Ø3.151 SHAFT				* Not illustrated
#3	39593371	1	Coupling assembly 132.150kW Ø2.757 SHAFT				# Provide product number from motor dataplate.



WC

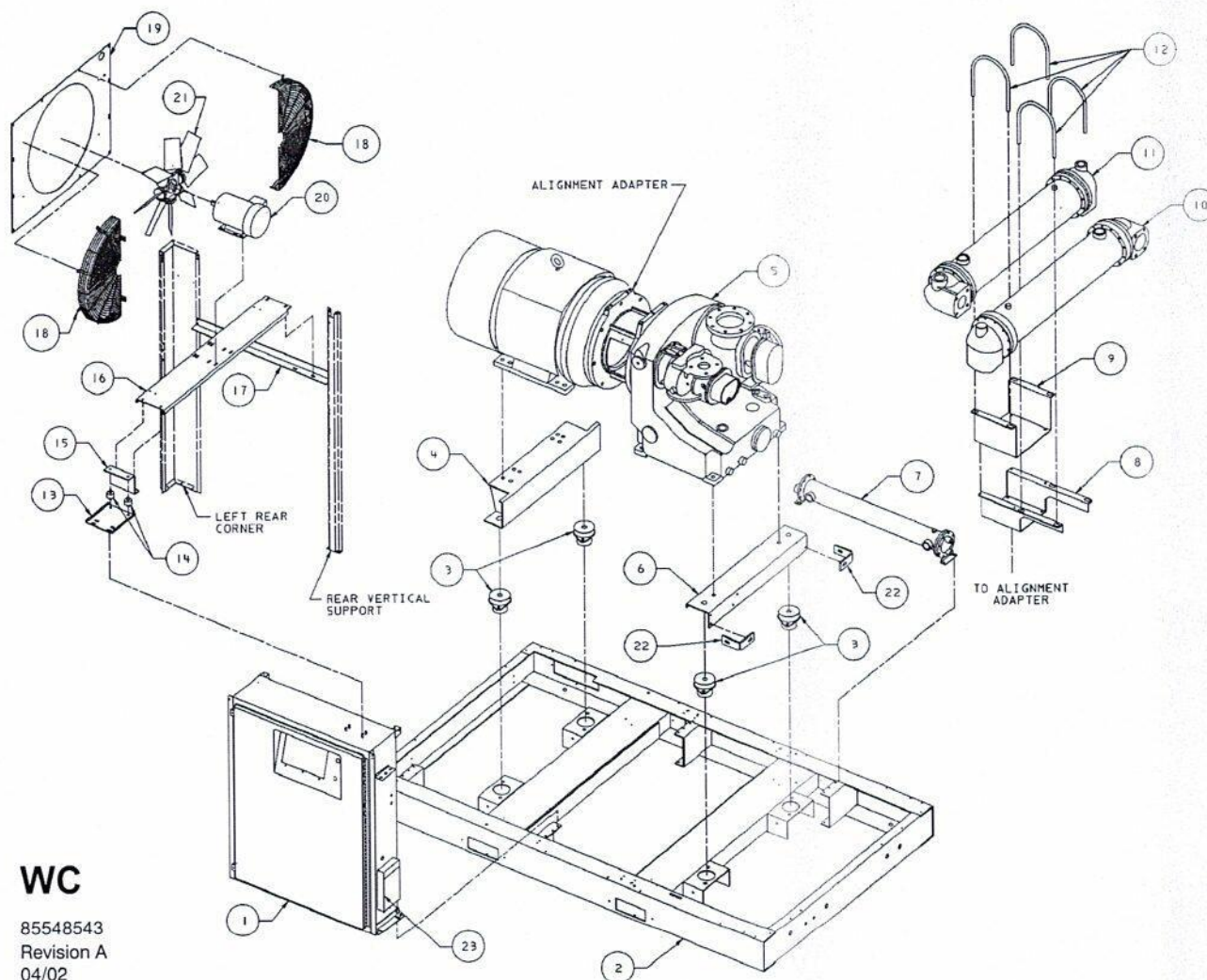
85548543
Revision A
04/02

Item	ccn	Qty.	Description	Item	ccn	Qty.	Description
*4C	95922282	4	Washer 50Hz	9	85546513	1	Support
*4C	95931315	4	Washer 50Hz	*9A	39110309	4	Bolt
*4C	95922159	4	Washer 50Hz	*9B	39128566	4	Nut
*4D	39496278	2	Washer	10	39902135	1	Cooler Interstage (Copper)
5	39883079	1	Drive train assy. 60Hz	10	39902168	1	Cooler Interstage (S.Steel)
5	39898911	1	Drive train assy. 50Hz	11	39902358	1	Aftercooler (Copper)
6	85547164	1	Support	11	39902366	1	Aftercooler (S.Steel)
*6A	95934154	2	Bolt	12	95974069	4	Bolt, U
*6B	95923355	2	Nut	12	95974069	2	Bolt, U Without aftercooler only
*6C	95294286	2	Washer	*12A	95384152	8	Washer
7	39796677	1	Cooler Oil	*12A	95384152	4	Washer Without aftercooler only
*7A	39178678	4	Screw	*12B	95929188	8	Lockwasher
8	85546521	1	Support 60Hz	*12B	95929188	4	Lockwasher Without aftercooler only
8	85546539	1	Support 50Hz				
*8A	39128475	4	Screw				

* Not illustrated

SL, SM & SH 90, 110, 132, 150 (50Hz)
L, H & HH 125, 150, 200 (60Hz)

41 BASE / CABINET / COOLER

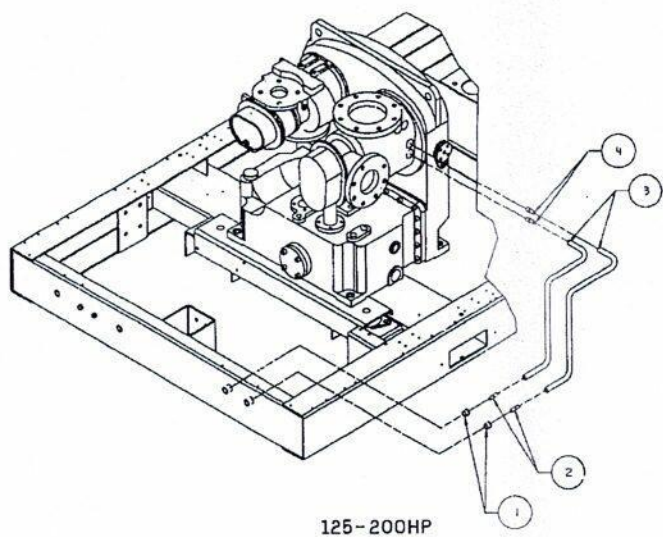


WC

85548543
Revision A
04/02

Item	ccn	Qty.	Description	Item	ccn	Qty.	Description
*12C	95922910	8	Nut	20	39493945	1	Motor, fan 575V 60Hz
*12C	95922910	4	Nut Without aftercooler only	20	39496104	1	Motor, fan 380V 60Hz
13	85546836	1	Support	20	39493952	1	Motor, fan 230/460V 60Hz
*13A	39128566	4	Nut	20	93480481	1	Motor, fan 50Hz
14	39413463	2	Mount	*20A	39130828	4	Screw
*14A	39128566	4	Nut	*20B	39128558	4	Nut
15	85546695	1	Support	21	39197835	1	Fan 60Hz
16	85546679	1	Support	21	39325600	1	Fan 50Hz
*16A	39128483	4	Screw	22	39488754	2	Support
*16B	39128566	4	Nut	*22A	39178686	4	Screw
17	85546687	1	Support	23	92861509	1	Holder, manual
*17A	39128434	4	Screw	*23A	39249800	3	Tape, adhesive 8 inch
*17B	39128541	4	Nut				
18	54376678	2	Guard				
*18A	39133152	10	Screw				
19	85547065	1	Orifice				
*19A	39133152	8	Screw				
*19B	95929071	8	Washer				

* Not illustrated



39880323
Revision 01
12/98

Item	ccn	Qty.	Description	Item	ccn	Qty.	Description
1	39173711	2	Bush, reducing 125-200HP	3	39137518	AR	Hose 125-200HP
2	39311311	2	Connector 125-200HP	4	39311329	2	Connector 125-200HP
2A	95220844	2	Clamp 125-200HP	4A	95220844	2	Clamp 125-200HP